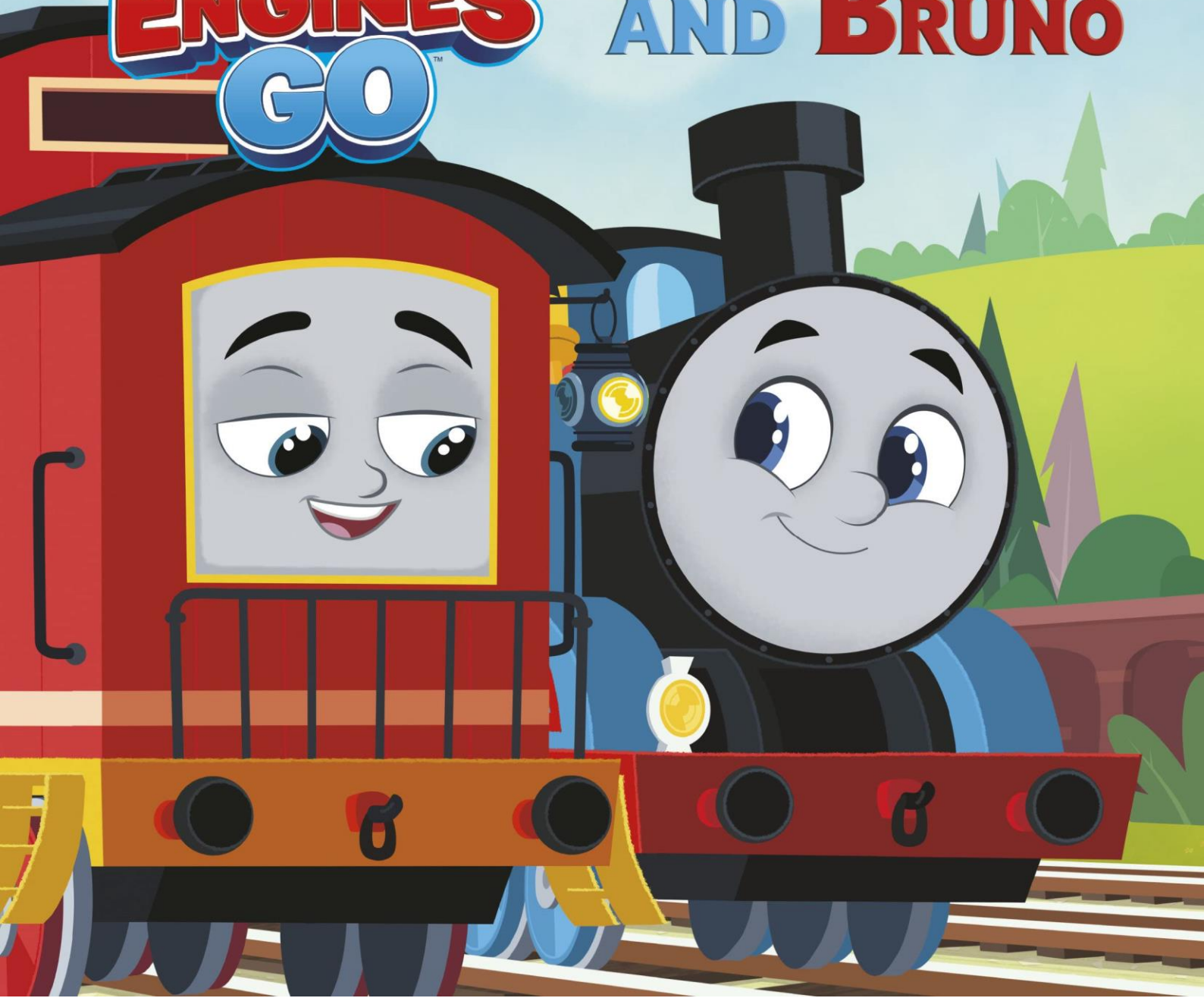


THOMAS
& FRIENDS

ALL
ENGINES
GO

THOMAS
AND BRUNO




It was a sunny day on the Island of Sodor. Bruno was busy with his favorite activity—memorizing the train schedule.

"Kana's delivering food to the fair," he said to himself. "The rocks in Crumble Canyon are extra crumbly today. . . ."

Thomas and his friends sped past, playing train tag. "Want to play?" Thomas asked Bruno.



Bruno is a yellow crane car with a blue cab and a long yellow boom with black diagonal stripes. He has a blue hook at the end of his boom. He is on a blue and yellow track with yellow wheels.

"You engines are too fast," Bruno said. "I'm a **brake car**. My job is to slow things down."





Thomas followed Diesel and Bruno into the canyon. The rumbling sound of Diesel's fast wheels was loosening the rocks above.



Diesel tried to speed up, thinking he could outrun the rockslide.
Bruno slammed on the brakes to stop Diesel before the rocks
fell on top of them!

The sound of the **screeching** brakes was so loud, Bruno
puffed on headphones from his stovepipe to muffle the sound!





"I should have listened to you, Bruno," Diesel admitted. "I have to slow down."

"Maybe I shouldn't have braked," Bruno said. "You're fast—you might have made it!"

"Trying to go fast and slow at the same time," Diesel said, laughing. "It's not the best teamwork."

That gave Bruno an idea. "Maybe we should go fast and slow—again!" he said. "If the sound of my screeching brakes could loosen the rocks from above, it might loosen them from the tracks, too."



**THOMAS
& FRIENDS**

**Over
30 Stickers!**

THE PROMISE PROBLEM



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It was a beautiful day on the Island of Sodor. Thomas the Tank Engine was playing Stack the Tracks with Carly, a crane car. His best friend Percy watched, and the fix-it engine, Sandy, cheered him on.

Thomas knew he could do it. He was the number one engine.



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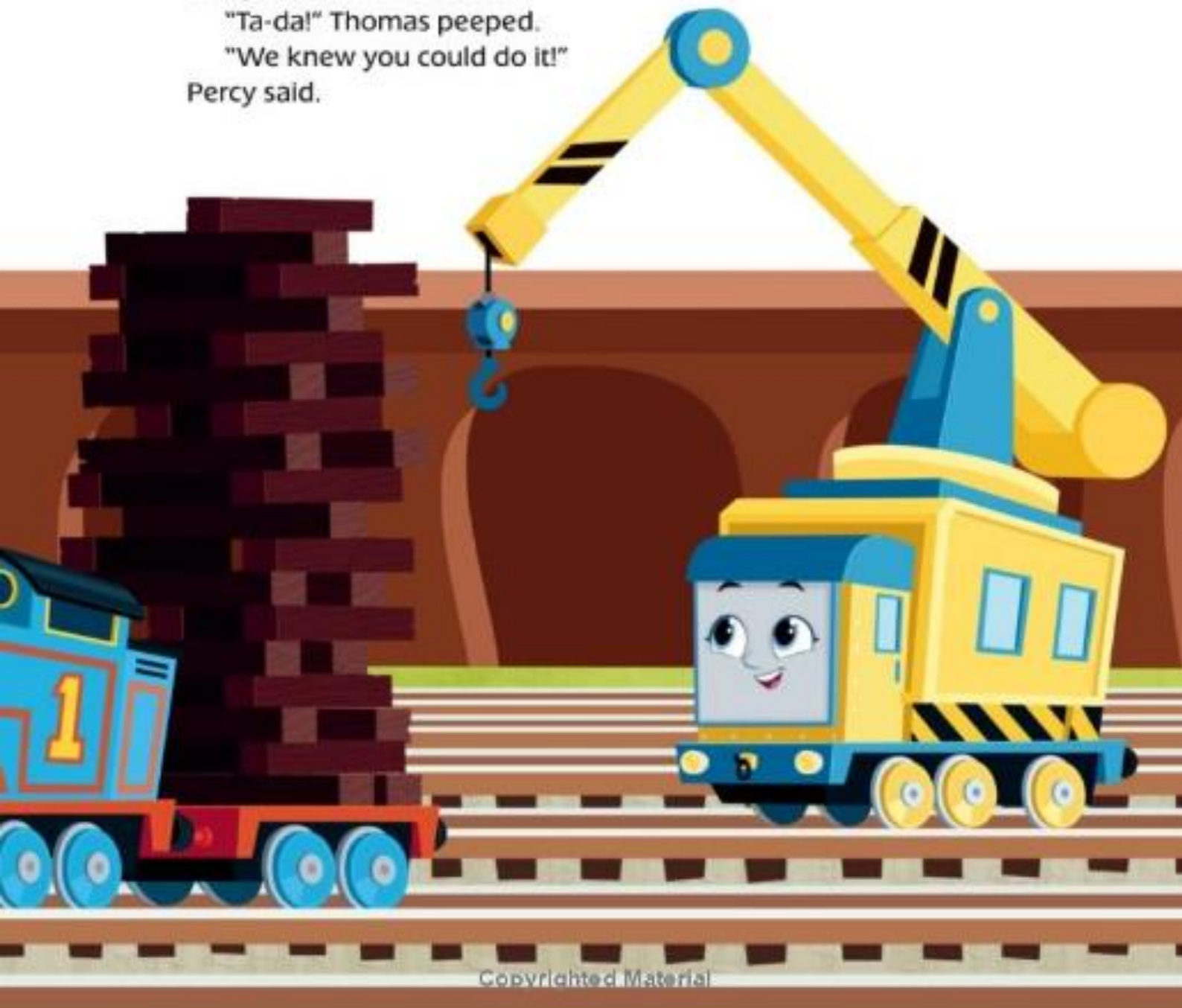
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He kept the tall stack steady as Carly reached way, way up . . .
and placed the final track!

"Ta-da!" Thomas peeped.

"We knew you could do it!"

Percy said.



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Thomas and Friends

"Tooooooot!"

Thomas and his friends turned to see an engine racing toward them. It was Diesel.

"Nice stack, but I bet I could go higher," he bragged. He backed up to the car Thomas had been using and attached himself to it.



Thomas and Friends



"Load me up, Carly," Diesel said.
"Hey, I'm not done yet!" Thomas protested.
The two engines tugged the car back and forth. The tall stack wobbled and swayed, then fell.

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**THOMAS
& FRIENDS™**

**ANNUAL
2023**



Into the Tunnel

Toot, toot! Here comes the tunnel!
When it all goes dark, can you still spot the engines?
Shout out the name of each engine.

1



2



3



4



Use this panel to help you.



EMILY



REBECCA



THOMAS



PERCY



Race a Friend



Challenge a friend and race to the finish line.
Choose who is going to be Nia and who is going
to be Thomas.



NIA



THOMAS

START

*Now grab a pencil and race
down the tracks. First one to
their flag is the winner.*



FINISH



Here Comes Thomas

Thomas is a cheeky little engine who loves big adventures. He *whizzes* and *whooshes* around Sodor finding fun and friends wherever he goes. *Peep! Peep!*

Draw
puffs of
steam for
Thomas.



THOMAS

FUN FACTS

Number: 1

Colour: blue

Loves: doing jumps,
flips and spins



Did you know?
Thomas once lost
some cows on a farm
delivery. **Whoops!**



Mine Maze

Thomas and Percy need to collect a lost map in the mine. But it's *spooooooky* and dark.

START

Guide the little engines through the mine to the map. Then quickly race back out again!

FINISH

Illustration by [unreadable]