



ONE PIECE

1

Ace's Story

THE MANGA



Art by **Boichi**

Storyboards by **Ryo Ishiyama**

Created by **Eiichiro Oda**

Based on *One Piece: Ace's Story*
by Sho Hinata & Tatsuva Hamazaki



SHONEN JUMP MANGA

ONE PIECE

Ace's Story THE MANGA 1



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CHAPTER 1

The Formation of the Spade Pirates 005

CHAPTER 2

Son of a Demon 061

ONE PIECE REMIX

Zolo Overboard 129



My name is Masked Deuce.

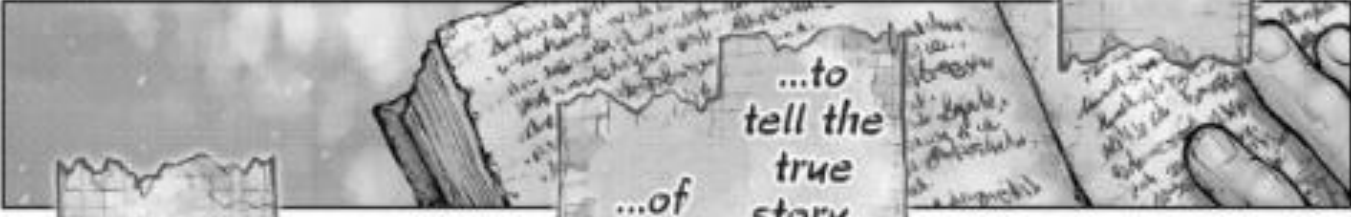


GRR RGG

SPLASH

**CHAPTER 1:
THE FORMATION OF
THE SPADE PIRATES**

I wrote this book...



...like fire come to life.

...of a man who lived...
...to tell the true story...

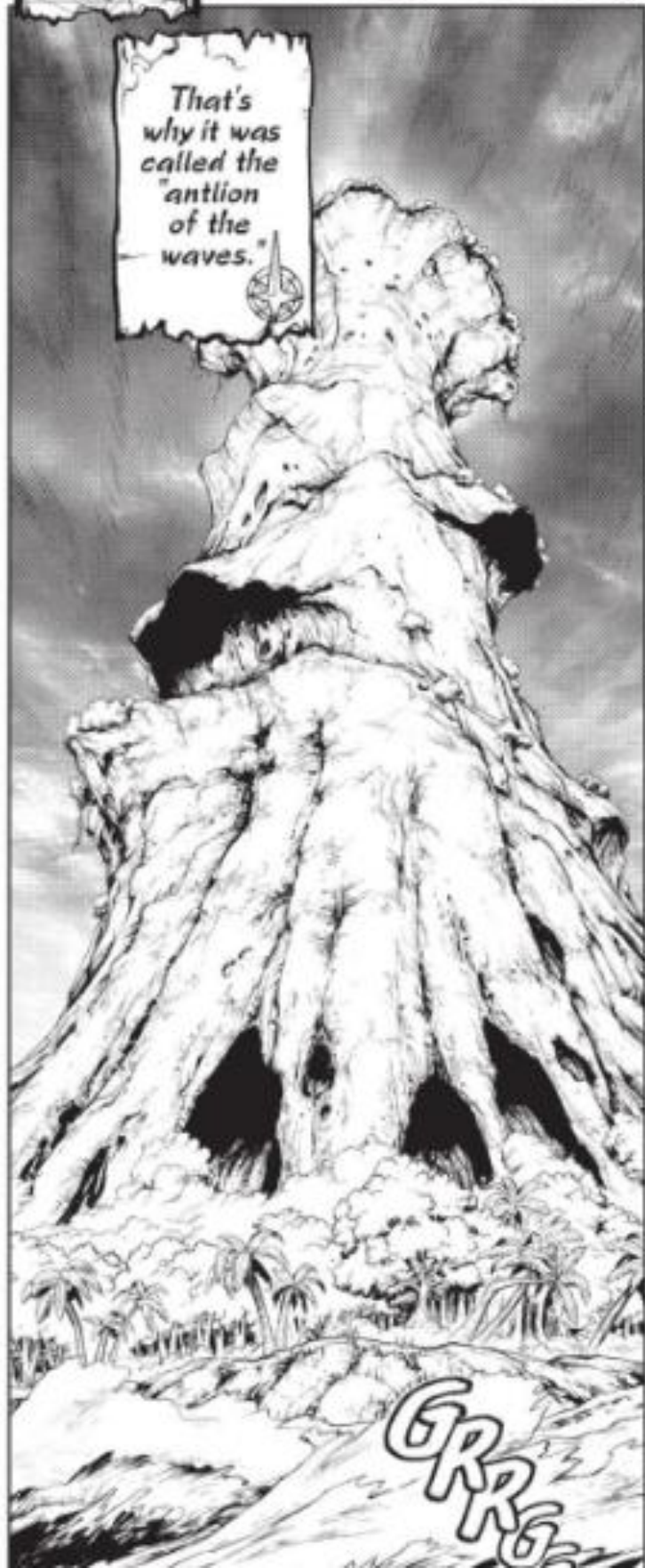
...the story of the Spade Pirates...



CHAPTER 1:
THE FORMATION OF
THE SPADE PIRATES









FWAP

I'M TOO HUNGRY TO WRITE!
I CAN'T DO IT.



GRRRG

TO THINK MY WRITING CAREER COULD END HERE, ON THIS EMPTY ISLAND.

FUSHH

NO ANIMALS, NO FISH CLOSE ENOUGH TO CATCH...



AND ALL OF THIS IS JUST ACROSS THE SEA?!

LITTLE GARDEN?! AN ISLAND WHERE GIANTS LIVE?!



WHOA, WHAT IS THIS BOOK?!!

Bragg



A TALE OF
ADVENTURE
THAT WILL
SHOCK AND
AMAZE!!

I'M
GONNA
WRITE ONE
OF THESE
MYSELF
ONE DAY!



B
A
M

...NEVER
FINDS OUT
HOW IT
ENDS UP...

KSHUF

I JUST
HOPE THAT
DREAMING,
EXCITABLE
BOY...



HUH?



...LOOKS
BETTER
FOR
SAILING.

DOON

AHA!
THE
BEACH
OVER
HERE...

!!



THOUGHT I WAS ALL ALONE...

!!
??!

OH, THERE'S SOMEONE ELSE ON THIS ISLAND?



HMPH... NO RIBS RUNNING ALONG THE KEEL...

THIS BOAT'S SO WEAK, A LITTLE WAVE LAPPING AT THE SHORE WOULD BREAK IT APART. DON'T BOTHER!

LOOK, WE CAN BOTH SWIM.

IF IT SINKS, WE JUST TRY AGAIN!



WANNA GRAB A RIDE...

...ON MY BOAT HERE?

WELL, I GUESS THIS IS FATE AT WORK.

I'M SORRY, DID YOU JUST CALL THAT DILAPIDATED COFFIN A BOAT?



HERE TO RESCUE ME?!

A PERSON...?

I GOT SWALLOWED UP BY THE WAVES WHILE SAILING AND WASHED UP HERE.

IT'S NICE TO MEET YOU. MY NAME IS ACE.

YOU TOO?! DAMMIT!!



ARE YOU A SHIP-WRIGHT OR SOMETHIN'?

YOU COULD POINT OUT ALL THOSE FLAWS WITH ONE GLANCE!



HEY, YOU'RE REALLY SOMETHIN', MAN!



YOU'VE GOTTA AT LEAST MATCH THE LENGTH OF YOUR WOOD PIECES AND PLUG THE GAPS.



THAT'S NOT SOMETHING TO BE PROUD OF!

WELL, I DIDN'T KNOW.

N-NO, BUT ANYONE WHO'S DONE ANY SAILING WOULD KNOW...



COME CHECK IT OUT!

WELL, THERE'S A BAY THIS WAY WHERE A LOT OF STUFF WASHES UP.

ARE YOU LISTENING TO ME?!



WHAT?!

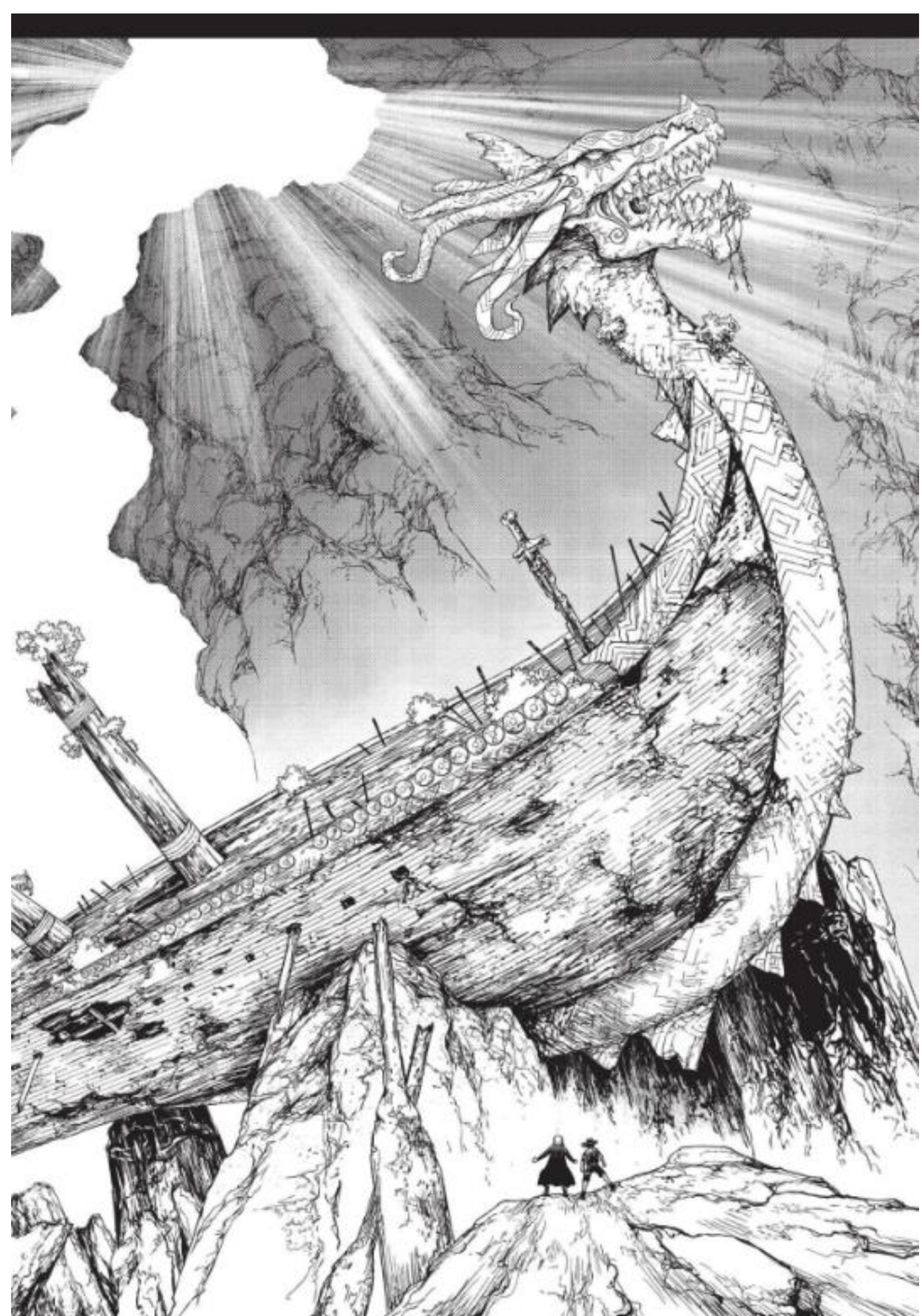
...WOULD YOU HELP ME MAKE AN ESCAPE BOAT?

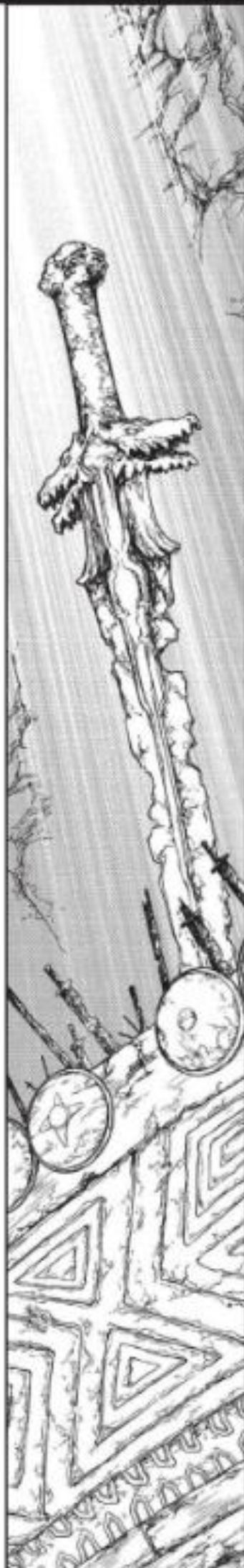
HEY! IF YOU KNOW WHAT YOU'RE DOIN'...

...FOR A POWER SOURCE LIKE PADDLES OR WIND TO BREAK US THROUGH.

UH, LISTEN... THE CURRENTS AROUND THIS ISLAND ARE TOO STRONG...

YOU'D BE A HUGE HELP!







I ALREADY LOOKED. COULDN'T FIND EVEN A SINGLE PIECE OF DRIED BREAD.

HEY, DO YOU THINK THERE ARE ANY RATIONS STILL ON BOARD?

I WANT TO BE A WRITER, YOU SEE.



The materials were good.

OOH.

SHOP

THIS IS ALL THE STUFF I FOUND THAT MIGHT BE USEFUL.

...
...



NO GETTING DRUNK!
We're making a boat.

AWW!!

EVEN FRESH WATER WOULD GET YOU DRUNK IF IT CAME OUT OF THAT THING.

PARTIES.

WHAT ARE YOU GONNA USE THIS FOR?



FWOOO

...that made me want to help him make his boat.

...but there was something special about this Ace guy...

Maybe I was flattered by his compliments ...



I'M CHARRING THE SURFACE TO CARBONIZE THE WOOD.

WE JUST CUT THOSE TO SIZE! WHAT ARE YOU DOING?!

WHOA! STOP!



WHERE'D YOU LEARN ALL OF THIS?

WOW, YOU REALLY KNOW YOUR STUFF.

IT STARTED WITH BRAG MEN.



FSSSH

OH... OH...

IT'S JUST ANNOYING TO BUILD THE FIRE IN THE FIRST PLACE.

IT MAKES IT MORE RESISTANT TO FIRE AND WATER, AND MORE DURABLE IN GENERAL.



!

PWA HA HA HA HA!



!

BRAG MEN?



SHIP JOURNALS, SHIP SCHEMATICS—I READ EVERYTHING I COULD FIND.

DIDN'T MATTER IF IT WAS USEFUL OR NOT. I JUST WANTED AS MUCH INFORMATION AS POSSIBLE.



LITTLE GARDEN, THE ISLAND OF GIANTS.

YOU KNOW, I READ IT AS A KID TOO.



THERE'S NO SUCH THING AS GIANTS!!

OPEN YOUR EYES AND LOOK AT REALITY, DUMMY!!



HOW OLD ARE YOU, ANYWAY?

YOU STILL BELIEVE THAT BOOK OF LIES?



HEH HEH! THAT'D BE COOL, HUH?

DEPENDING ON WHICH WAY WE SAIL, MAYBE WE'LL WASH UP THERE.